CHI MEI CORPORATION

59-1 SAN CHIA, JEN TE, TAINAN 717 TW

"Acryrex" for pellets or "Acrypoly" for sheets: CM-205 (X)

Polymethyl Methacrylate (PMMA), pellets or sheets

(X) - Optional suffix except suffix "B"; may be used to denote usage of different quantities of lubricant.

Flammability	Value	Test Method
Flame Rating		
1.50 mm, ALL	НВ	UL 94
3.00 mm, ALL	НВ	UL 94
8.00 mm, NC	HB	UL 94
3.00 mm, ALL	HB40	IEC 60695-11-10, -20
8.00 mm, NC	HB40	IEC 60695-11-10, -20
1.50 mm, ALL	HB75	IEC 60695-11-10, -20
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
1.50 mm	PLC 4	
3.00 mm	PLC 4	
8.00 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746
1.50 mm	PLC 0	
3.00 mm	PLC 2	
8.00 mm	PLC 2	
Comparative Tracking Index (CTI)	PLC 1	UL 746
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746
Arc Resistance	PLC 6	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746
1.50 mm	95.0 °C	
3.00 mm	95.0 °C	
8.00 mm	95.0 °C	
RTI Imp		UL 746
1.50 mm	95.0 °C	
3.00 mm	95.0 °C	
8.00 mm	95.0 °C	
RTI Str		UL 746
1.50 mm	95.0 °C	
3.00 mm	95.0 °C	
8.00 mm	95.0 °C	

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ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.





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